ITS9613 and ITS9625

Closer in door, track in frame (Metal door and frame)

Installation instructions

08279621 - 02-2020





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1 Technical specifications

1.1 Overview



Caution: sex nuts are required for attachment of components to unreinforced doors and to wood or plastic faced composite type fire doors, unless an alternative method is identified in the individual door manufacturer's listings.



Maximum door opening degree is 120°.



Know the swing of the door which is being installed prior to installation.



Verify closer spring size prior to installation.



Make sure door efficiently operates prior to installing closer.

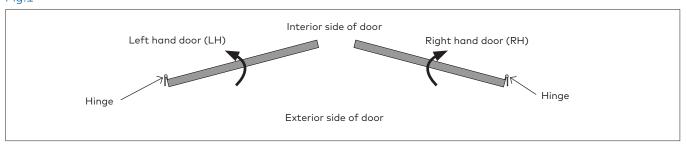
1.2 Tools recommended

Table 1

Drill bits:	#3 Phillips screwdriver
Metal: 7/32" drill bit; 1/4-20 tap	3/16" flat head screwdriver
Wood: 3/8" and 5/32" bit	3mm ,5mm, 6mm hex keys
1/2" box wrench	7/16" box wrench

1.3 Handing the door

Fig.1

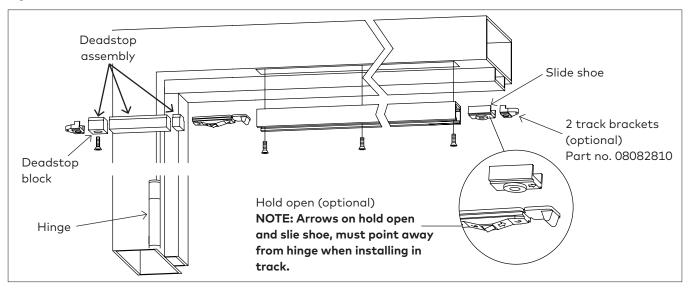


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Installation instructions

Insert track components

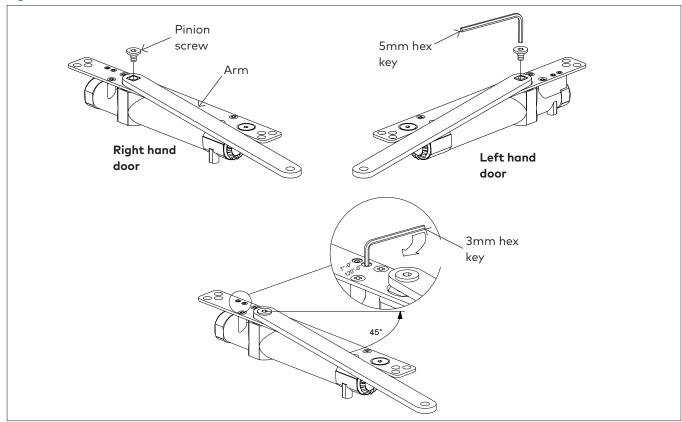
Fig.2



- 2.1.1 Thread screw a few turns into the deadstop block.
- 2.1.2 Insert components into track as shown.
- 2.1.3 Fasten track to frame.

Installing main arm 2.2

Fig.3

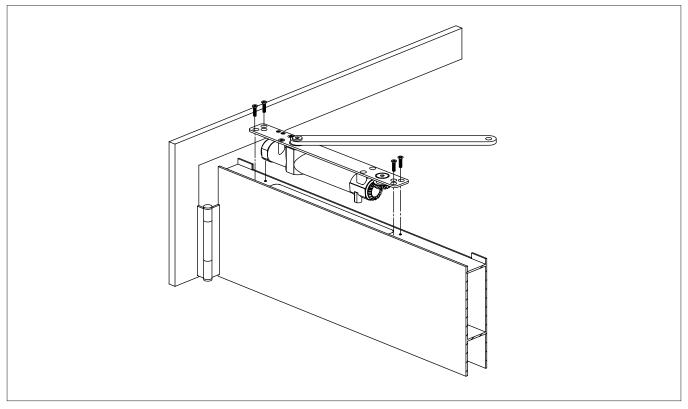


- 2.2.1 Place arm on closer according to hand of door.
- 2.2.2 Secure arm with pinion screw.

- 2.2.3 Close valve by turning completely clockwise.
- 2.2.4 Rotate arm 45° to preload.

2.3 Install closer

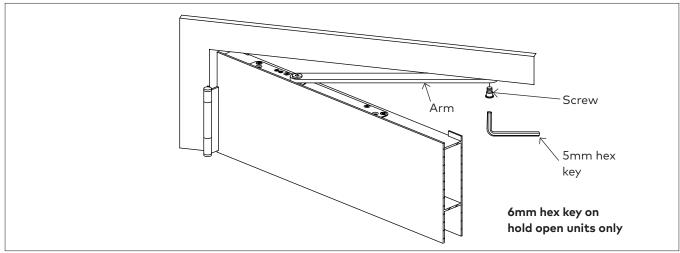
Fig.4



2.3.1 Secure closer to door.

2.4 Secure arm to track

Fig.5



2.4.1 Align hole in arm with slide shoe.

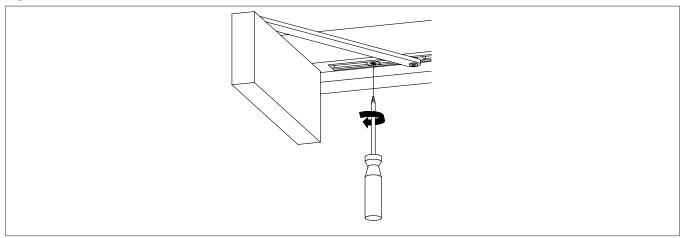
2.4.2 Attach with screw provided.

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3 Adjustments

3.1 Adjust deadstop

Fig.6

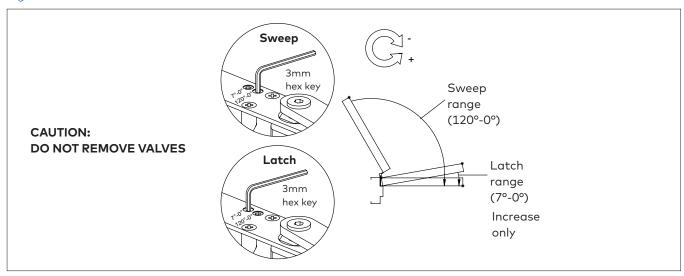


- 3.1.1 Open door to desired opening between 80° and 120°.
- 3.1.2 Tighten deadstop block.

NOTE: The deadstop helps to prevent damage to the door and wall when the door is opened normally. The deadstop is not abuse resistant, and cannot replace a door stop in many situations. Deadstop is adjustable between 80° and 120° maximum.

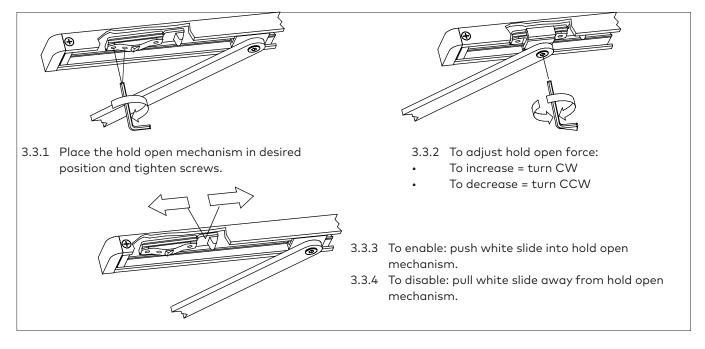
3.2 Adjust sweep and latch

Fig.7



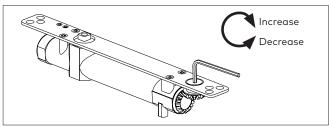
3.3 Adjust hold open

Fig.8



3.4 Adjust spring force

Fig.9



Barrier free openings: Adjust only if more tension is required to close and latch the door. Depending on opening conditions, a door adjusted to meet barrier-free forces may not have sufficient power to reliably close and latch the door.

- **Decrease force:** turn counter-clockwise
- Increase force: turn clockwise
- Max turns 17

	Closer size	Max door	Door width	Full turns
	Closer size	weight (lbs)	Interior	Full turns
	2	100	2'6"	8
9613	3	125	3'	15
9013	4	150	3'6"	NA
	5	175	41	NA
	2	100	2'6"	NA
0/25	3	125	3'	-5
9625	4	150	3'6"	0
	5	175	4'	8

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